

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2020/878 Issue date: 17/05/2024 Revision date: 17/05/2024 Version: 1.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form Product name Product code Mixture Universal cutting oil BU ET&A



1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Industrial/Professional use spec Use of the substance/mixture For professional use only Lubricant

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

Supplier Hilti France S.A.S. 126 rue Gallieni FR 92100 Boulogne-Billancourt France T +33 825 01 05 05 fr-contactez-nous@hilti.com

1.4. Emergency telephone number

Emergency number

FL 9494 Schaan Liechtenstein T +423 234 2111 product.compliance-power.tools@hilti.com

Department issuing data specification sheet

Emergency CONTACT (24-Hour-Number): GBK GmbH Global Regulatory Compliance +49 (0)6132-84463

Hilti AG

Feldkircherstraße 100

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP] Not classified

Adverse physicochemical, human health and environmental effects No additional information available

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP] No labelling applicable



according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2020/878

2.3. Other hazards

This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII Contains no PBT and/or vPvB substances ≥ 0.1% assessed in accordance with REACH Annex XIII

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or substance(s) are not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

This mixture does not contain any substances to be mentioned according to the criteria of section 3.2 of REACH Annex II

SECTION 4: First aid measures

Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
Allow affected person to breathe fresh air. Allow the victim to rest.
Remove affected clothing and wash all exposed skin area with mild soap and water, followed by warm water rinse.
Rinse immediately with plenty of water. Obtain medical attention if pain, blinking or redness persists.
Rinse mouth. If you feel unwell, seek medical advice.

4.2. Most important symptoms and effects, both acute and delayed Not expected to present a significant hazard under anticipated conditions of normal use.

Symptoms/effects

4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

SECTION 5: Firefighting measures	
5.1. Extinguishing media	
Suitable extinguishing media	Carbon dioxide. Dry powder. Alcohol resistant foam.
Unsuitable extinguishing media	Do not use a heavy water stream.
5.2. Special hazards arising from the substa	nce or mixture
Hazardous decomposition products in case of fire	Formation of toxic gases is possible during heating or in case of fire.
5.3. Advice for firefighters	
Precautionary measures fire	Evacuate area.
Firefighting instructions	Exercise caution when fighting any chemical fire. Prevent fire fighting water from entering the environment.
Protection during firefighting	Do not enter fire area without proper protective equipment, including respiratory protection. Use a self-contained breathing apparatus and also a protective suit.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures



Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2020/878

6.1.1. For non-emergency personnel			
Emergency procedures	Evacuate unnecessary personnel.		
6.1.2. For emergency responders			
Protective equipment	Equip cleanup crew with proper protection.		
Emergency procedures	Ventilate area.		
6.2. Environmental precautions			
Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.			
6.3. Methods and material for containment and cleaning up			
Methods for cleaning up	Collect spillage. Store away from other materials. Absorb with liquid-binding material (e.g. sand, diatomaceous earth, acid- or universal binding agents).		

6.4. Reference to other sections

See Section 8. Exposure controls and personal protection. (See section 7: Handling and Storage). See Section 13 for disposal information.

7.1. Precautions for safe handling	
Additional hazards when processed Precautions for safe handling	Prevent aerosol formation or splashes. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Provide good ventilation in process area to prevent formation of vapour.
7.2. Conditions for safe storage, inclue	ding any incompatibilities
Storage conditions	Keep only in the original container in a cool, well ventilated place away from : Direct sunlight, Heat sources. Keep away from ignition sources.
Incompatible materials	Strong acids. Strong bases. Strong oxidizing agents.
Heat and ignition sources	Do not heat the storage container.

7.3. Specific end use(s)

No information available.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1. National occupational exposure and biological limit values

No additional information available

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

No additional information available

8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Appropriate engineering controls:

Provide adequate ventilation. Provide local exhaust or general room ventilation to minimize mist and/or vapour concentrations.



according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2020/878

8.2.2. Personal protection equipment

Personal protective equipment:

Avoid all unnecessary exposure.

8.2.2.1. Eye and face protection

Eye protection:

Chemical goggles or face shield with safety glasses. Avoid contact with skin and eyes

Eye protection			
Туре	Field of application	Characteristics	Standard
Face shield, Safety goggles	Droplet		

8.2.2.2. Skin protection

Hand protection:

Avoid repeated or prolonged contact with the skin

Hand protection					
Туре	Material	Permeation	Thickness (mm)	Penetration	Standard
Disposable gloves	Nitrile rubber (NBR)	6 (> 480 minutes)	0,38		EN ISO 374

Other skin protection

Materials for protective clothing:

Do not carry cleaning cloths soaked in product in trouser pockets. Wear suitable protective clothing

8.2.2.3. Respiratory protection

Respiratory protection:

Ensure good ventilation of the work station. Avoid breathing dust, mist or spray

8.2.2.4. Thermal hazards

No additional information available

8.2.3. Environmental exposure controls

Other information:

Do not eat, drink or smoke during use. No additional information available

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Colour	Yellow.
Appearance	Liquid.
Odour	Not available
Odour threshold	Not available
Melting point	Not available
Freezing point	Not available
Boiling point	Not available
Flammability	Flammable liquid and vapour.
Lower explosion limit	Not available
Upper explosion limit	Not available
Flash point	280 °C
Auto-ignition temperature	Not available
Decomposition temperature	Not available



Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2020/878

pH	Not applicable
Viscosity, kinematic	35 mm²/s (40 °C)
Solubility	insoluble in water.
Partition coefficient n-octanol/water (Log Kow)	Not available
Vapour pressure	Not available
Vapour pressure at 50°C	0,92 g/cm ³
Density	Not available
Relative density	Not available
Relative vapour density at 20°C	Not available
Particle characteristics	Not applicable

9.2. Other information

9.2.1. Information with regard to physical hazard classes

No additional information available

9.2.2. Other safety characteristics

VOC content

0 %

SECTION 10: Stability and reactivity

10.1. Reactivity

Stable under normal conditions of use.

10.2. Chemical stability

Stable under normal conditions of use.

10.3. Possibility of hazardous reactions

Stable under normal conditions of use.

10.4. Conditions to avoid

Stable under normal conditions of use.

10.5. Incompatible materials

Strong acids. Strong bases. Strong oxidizing agents.

10.6. Hazardous decomposition products

fume. Carbon dioxide. Toxic gases may be formed.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral)	Not classified
Acute toxicity (dermal)	Not classified
Acute toxicity (inhalation)	Not classified
Skin corrosion/irritation	Not classified
	pH: Not applicable
Additional information	Based on available data, the classification criteria are not met
Serious eye damage/irritation	Not classified
	pH: Not applicable
Additional information	Based on available data, the classification criteria are not met
Respiratory or skin sensitisation	Not classified
Additional information	Based on available data, the classification criteria are not met
Germ cell mutagenicity	Not classified
Additional information	Based on available data, the classification criteria are not met
Carcinogenicity	Not classified
Additional information	Based on available data, the classification criteria are not met



according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2020/878

Reproductive toxicity	Not classified
Additional information	Based on available data, the classification criteria are not met
STOT-single exposure	Not classified
Additional information	Based on available data, the classification criteria are not met
STOT-repeated exposure	Not classified
Additional information	Based on available data, the classification criteria are not met
Aspiration hazard	Not classified
Additional information	Based on available data, the classification criteria are not met
Universal cutting oil	
Viscosity, kinematic	35 mm²/s (40 °C)

11.2. Information on other hazards

11.2.1. Endocrine disrupting properties

11.2.2. Other information

Potential adverse human health effects and	
symptoms	

Based on available data, the classification criteria are not met

CECTION 42. Eaclastical information		
SECTION 12: Ecological information		
12.1. Toxicity		
Hazardous to the aquatic environment, short-term (acute)	Not classified	
Hazardous to the aquatic environment, long-term (chronic)	Not classified	
12.2. Persistence and degradability		
Universal cutting oil		
Persistence and degradability	Not established.	
12.3. Bioaccumulative potential		
Universal cutting oil		
Bioaccumulative potential	Not established.	
12.4. Mobility in soil		
No additional information available		
12.5. Results of PBT and vPvB assessment		
Universal cutting oil		
This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII		
12.6. Endocrine disrupting properties		
No additional information available		
12.7. Other adverse effects		
Additional information	Avoid release to the environment.	

SECTION 13: Disposal consid	derations	
13.1. Waste treatment methods		
Regional waste regulation	Dispose of contaminated materials in accordance with current regulations.	



Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2020/878

Product/Packaging disposal recommendations	Dispose in a safe manner in accordance with local/national regulations. Do not discharge	
	into drains.	
Ecological information	Avoid release to the environment.	
European List of Waste (LoW, EC 2000/532)	12 01 19* - readily biodegradable machining oil	

SECTION 14: Transport information

ADR	IMDG	ΙΑΤΑ	RID
14.1. UN number or ID number			
Not regulated	Not regulated	Not regulated	Not regulated
14.2. UN proper shipping name			
Not regulated	Not regulated	Not regulated	Not regulated
14.3. Transport hazard class(es)			
Not regulated	Not regulated	Not regulated	Not regulated
14.4. Packing group			
Not regulated	Not regulated	Not regulated	Not regulated
14.5. Environmental hazards			
Not regulated	Not regulated	Not regulated	Not regulated

14.6. Special precautions for user

Overland transport Not regulated

Transport by sea Not regulated

Air transport Not regulated

Rail transport Not regulated

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

REACH Annex XVII (Restriction List)

Contains no substance(s) listed on REACH Annex XVII (Restriction Conditions)

REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List



Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2020/878

PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

Ozone Regulation (1005/2009)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 1005/2009 on substances that deplete the ozone layer)

VOC Directive (2004/42)

VOC content

0 %

Explosives Precursors Regulation (2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

Drug Precursors Regulation (273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

15.1.2. National regulations

No additional information available

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

Abbreviations and acronyms:		
CAS-No.	Chemical Abstract Service number	
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways	
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road	
ATE	Acute Toxicity Estimate	
BCF	Bioconcentration factor	
BLV	Biological limit value	
BOD	Biochemical oxygen demand (BOD)	
CLP	Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008	
COD	Chemical oxygen demand (COD)	
DMEL	Derived Minimal Effect level	
DNEL	Derived-No Effect Level	
EC-No.	European Community number	
EC50	Median effective concentration	
ED	Endocrine disrupting properties	
EN	European Standard	
IARC	International Agency for Research on Cancer	
ΙΑΤΑ	International Air Transport Association	
IMDG	International Maritime Dangerous Goods	

SECTION 16: Other information



Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2020/878

Abbreviations and acronyms:		
IOELV	Indicative Occupational Exposure Limit Value	
LC50	Median lethal concentration	
LD50	Median lethal dose	
LOAEL	Lowest Observed Adverse Effect Level	
N.O.S.	Not Otherwise Specified	
NOAEC	No-Observed Adverse Effect Concentration	
NOAEL	No-Observed Adverse Effect Level	
NOEC	No-Observed Effect Concentration	
OECD	Organisation for Economic Co-operation and Development	
OEL	Occupational Exposure Limit	
PBT	Persistent Bioaccumulative Toxic	
PNEC	Predicted No-Effect Concentration	
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006	
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail	
SDS	Safety Data Sheet	
TLM	Median Tolerance Limit	
TRGS	Technical Rules for Hazardous Substances	
ThOD	Theoretical oxygen demand (ThOD)	
VOC	Volatile Organic Compounds	
WGK	Water Hazard Class	
vPvB	Very Persistent and Very Bioaccumulative	

Data sources

REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006. None.

Other information

SDS_EU_Hilti

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.